Machine Tool Blue Book

FEBRUARY, 1936

THIRTY-FIRST YEAR

HARDINGE Ball Bearing Bench Lathe Uni



1 Collet Capacity-9 Swing-Four Smaller Sizes.

Ask For Bulletin BB

HARDINGE BROTHERS, INC., - ELMIRA, N. Y
CHICAGO - NEW YORK - DETROIT
Sales Representatives in All Principal Cities

UBLISHED AT 508 So. DEARBORN ST. CHICAGO



When you select the first saw for each individual shop or department, be sure it's the universal No. 8 MARVEL Metal Band Saw that handles any job—the lightest, most delicate work, as well as extremely large and heavy work to 10 x 18 x; will cut accurately, straight and square; will cut at any angle, to 45 degrees to right or left; will do notching, blocking, coping and roughing-out work. With a No. 8 MARVEL no job will "stump" you. As builders of a most complete line of saws (9 types from small low-priced general purpose hack saw to great automatic production saws and a giant hydraulic), we unhesitatingly recommend "a No. 8 MARVEL Band Saw first." New improved 1935 model will cut off MARVEL Band Saw first. "New improved 1935 model will cut off succurately 9 x round No. 1020 steel in 20 minutes.

Write for Bulletin No. 800A

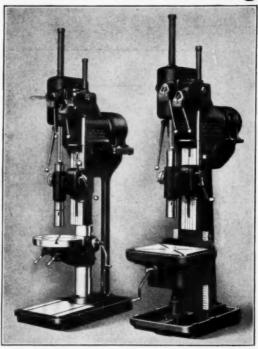


ARMSTRONG-BLUM MFG. CO.

"The Hack Saw People"

341 N. Francisco Ave., CHICAGO, U. S. A.

For Low Cost Drilling

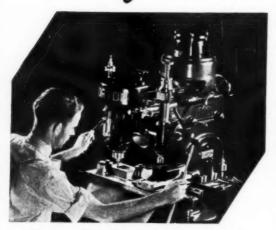


21°, 24° and 28° Super-Service Uprights, round and box column types, set a new standard for convenience, stamina, accuracy and general production efficiency. Anti-friction bearings throughout, automatic oiling, no friction clutches. All speed and feed changes instantly obtained thru sliding gears controlled by a single lever.

Write for booklet U-22H and see the possibilities of these machines

The Cincinnati Bickford Tool Co.

DUPLICATE DIES at Half the Cost



Die-casting and small drop forging dies, multiple and single cavity molds, etc. can be reproduced by Gorton Duplicators at half the cost of the ordinary methods—and with better accuracy. Mail the coupon for Duplicator bulletin.

	MOTERIA	
George Gorton Machine Co.	(2011)	1115 13th St., Racine, Wis.
Send me your b	ulletin on Die and Mold	Duplicators.

Company

Address

Machine Tool Blue Book

Selected Circulation 20,000 Monthly

FEBRUARY, 1936

THIRTY-FIRST YEAR

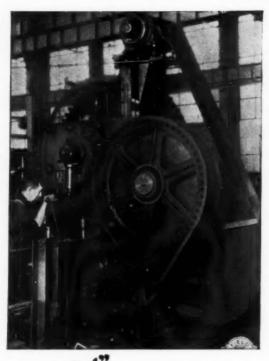
• A Point to Remember

With a circulation of over 20,000, checked annually with Dun and Bradstreet for responsible ratings, the "Blue Book" covers far more large buying units for the advertising expenditure than any other publication in its field.

Published By

Hitchcock Publishing Co.
508 S. Dearborn St., Chicago, Ill.

Consult the Classified Finding Index for your requirements



Bufalo Billet Shears and Special Bar Cutters for Lower Costs-

Hundreds of plants are saving the cost of a Buffalo Billet Shear or special bar cutter annually with one or more of these machines—cut any shape—in capacities up to 6-¼ rounds. Write for prices.

BUFFALO FORGE CO., 161 Mortimer St., Buffalo, N. Y.

THERE IS A DIFFERENCE IN DRILLS!



Here's why SKILSAW DRILLS are better!

MOTOR — its greater overload tolerance minimizes heat and lengthens life. Delivers more power under load.

SWITCH—Has longer life because of 100% overload capacity and because all the mechanism is fully eachood in bakelite housing!

GEARS — Helical cut gears of tougher, sumnger steel last longer and run quiet.

BEARINGS—Higheat quality ground and lapped ball bearings are ground and lapped ball bearings are grease sealed. They are measured in all positions to compensate for racial and thrust loads,—to minimize frictions and eliminate vibration!

FRAME—Die cast aluminum frame is more compact, lighter in weight and 50% stronger! We invite a side-by-side comparison with the drills you now use. You will find SKILSAW DRILLS are better in every detail... that they drill more holes per hour, save more in operation, coatless to maintain! SKILSAW DRILLS are engineered to produce these results ... to stand the gaff... yet they cost no more! The next time you buy insist on SKILSAW DRILLS and you'll never want any other kind!

MADE IN 14 POWERFUL MODELS

See Your Distributor or Write for Our New Catalog

SKILSAW, INC.

210 East 40th St., New York City 312 Omar Avenue, Los Angeles CANADIAN OFFICE— 85 Deloraine Ave., Toronto

A SOMPLETE LINE OF 66 TOOLS is made by the makers of

SKILSAW-The Portable Electric Handsaw

YOU CAN COUNT ON HASKINS EQUIPMENT

FLEXIBLE SHAFT MACHINES....

OF PROVED SUPERIORITY

For grinding ... polishing ... cleaning ... wire brushing ... and many other similar operations.

Haskins equipment is cutting costs and increasing production in thousands of industrial plants. It can do the same for you.

> Send for this new illustrated catalog



WRITE NOW

to R. G. Haskins Company, 4654 W. Fulton St., Chicago, for this forty-page booklet describing many applications of flexible shaft equipment in the various industries.

HASKINS

The New GROB Open End BAND



BAND SAW

for INTERNAL

> and External Sawing

No Welding

Electrically Controlled

Cutting Speeds 50-75-100-150 F. P. M.

Write for Circular

GROB FILING MACHINE

Type B-3 BENCH MODEL

Simply constructed. easy to operate. Makes smooth, straight, clean cuts with speed and accuracy.

Larger Sizes Also Available

Write Today for Complete Information



GROB BROTHERS

9700 National Ave.

West Allis, Wisconsin

Dundings Bootses, Inc.

PROMICE MARCINES NAMED EDITORIA G ANCESTION MONEY LEIGHT EVALUE OF MONEY COME, & LAUX OR MONEY



BRECISION (ATHE BREING BREAMS AND STREETS

ELMIRA, N.Y.

E. 8 LAUS

January 15

Eitchcock Publishing Company, 508 South Dearborn Street, Chicago, Illinois.

Attention: Mr. George O. McKibben, President.

Gentlemen:

The results from our advertising in HITCHCOCK'S MACHIA TOOL BLUE BOOK have been most gratifying. This assirtion is based on actual inquiries received. Many of these inquiries come from well rated organizations an influential mem in those organizations.

Investigation also reveals that our products are given "recognition prestige" among concerns which did not activity forward inquiries. We feel to the recognition of a product is essential to writing our representatives in their efforts to establish steady customers.

The best indication of our satisfaction is our recent renewal for twelve additional pages.

Yours very truly,

HARD THE SACT HERE, INC.

D. R. Laux, Vice President.

DRL:B

Quality Circulation —Quality Inquiries

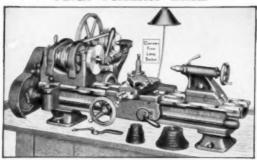
The circulation of the "Blue Book," which is over 20,000 monthly, is carefully selected to cover those who have the money to buy what they need. It is checked annually with Dun and Bradstreet for that purpose.

The letter on the opposite page, from Hardinge Brothers, Inc., Elmira, N. Y., is further evidence of how this works out for the benefit of the advertiser. The results have been not only "most gratifying" in number, but in their high quality. It also gave "recognition prestige" to their products where no actual inquiry was made.

But actions speak louder than words. Hardinge Brothers, Inc., renewed their order for the second year five months before their first year's order expired.

The "Blue Book" furnishes a quantity circulation and a quality service that cannot be approached by any other medium for the amount expended by the advertiser.

NEW V-BELT DRIVE ON THE NEW 1936 MODEL 9-INCH "WORKSHOP" LATHE



The South Bend Lathe Works, South Bend, Indiana, announces that the new V-belt drive is now optional on the new 1936 Model 9-inch "Workshop" precision lathe in place of the standard flat belt drive.

The 9-inch "Workshop" horizontal V-belt Motor Driven Bench Lathe has a four-step cone headstock, with a single V-belt drive from the countershaft. This provides eight spindle speeds, four on open belt and four in back gear. The speeds range from 44 to 585 R.P.M.

The countershaft is similarly equipped with a four-step V-pulley for single V-belt motor drive. The V-belt drive can be obtained only with the adjustable type countershaft, which adjustment slackens or tightens the belt tension to permit a shifting of the belt from step to step on the cone pulley.

This new improvement gives the lathe an abundance of extra power to work with the toughest and heaviest of metals, and makes this small lathe particularly suitable for

special production work in manufacturing.

In addition to the V-belt drive the 1936 Model 9-inch "Workshop" lathe features 10 new improvements, including the new twin gear reverse for right and left hand threads and feeds, a ball thrust bearing on the headstock spindle, larger spindle bearings, etc. Strong and rigid, with the bed cast of 50% steel and 50% nickel iron, the lathe undergoes 64 major tests to bring all alignments to

SUNDSTRAND BALANCING TOOLS

Save time and money. Antifriction discs; strong, well made, economical. Range in size from No. 1 Bench, with capacity for 800 lbs., to No. 5 Extra Heavy, with capacity for 24,000 lbs. Others available for balancing airplane propellers, balancing and drilling flywheels, pulleys, etc.



Write, today, for details on these and other Sundstrand cost-cutting

products.

No. 56 illustrated, others available. Fast, accurate, an operation saver, a mighty profitable investment.



BENCH CENTERS



Accurate, compact, portable. Adjustable heads. Quickacting spindle. Seven sizes.



These Sundstrand tools, like our Lathes and Milling Machines, cut costs and make work easier. * * * INVESTIGATE! Address our Dept. H for details.

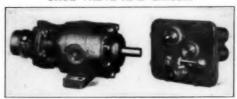
within .001". There are a choice of four bed lengths of 3-ft., 3½ ft., 4 ft., and 4½ ft.

The added features of conveniency in size, adaptability in the complete fitting of attachments, and of a new low price, make this metal-working lathe a very paying investment.

Information about this lathe may be secured from the Technical Service Department, South Bend Lathe Works,

South Bend, Indiana.

NEW SUNDSTRAND HYDRAULIC PUMP, CON-TROL VALVE AND CIRCUIT



The Sundstrand hydraulic pump, which is designed and manufactured by the Sundstrand Machine Tool Co., Rockford, Ill., consists of a variable displacement pump which gives two adjustable feeds and a constant displacement pump that provides rapid traverse. Both pumps are incorporated in a single housing and driven by a single shaft, there being only two revolving parts in the entire mechanism.

The variable displacement pump is an entirely new design of the multiple piston type, which gives a positive uniform feed. Two pre-set rates of feed are provided, both of which are adjustable throughout their entire range.

The constant displacement pump is a Sundstrand Rota-Roll pump, the operating principle of which comprises a roller that revolves in positive contact with a rotor or ring, like one of the rollers against the outer race in a roller bearing, thus providing a smooth rolling action and eliminating sliding blades and gears.

Both the piston and constant displacement pumps are

built to high standards of precision and are quiet in operation. The two revolving parts are mounted in ball bearings and, with the simplified structure, assure low power consumption and a design that is durable and dependable.

MEETING TODAY'S DEMAND!—

For Speed and Accuracy



WELLS

Will Cut All Kinds of Tubing

Metal BAND SAW

From 30 to 50% in cutting time can be saved with this fast working saw which operates at high speed without coolant. Material can be adjusted quickly and easily to any angle with the two-piece swivel vise. All kinds and shapes of metal can be handled in all sizes up to the generous capacity of the machine.

Rigid saw guides insure accuracy and no time is lost in re-aligning or re-cutting material. As every inch of the blade is used in the continuous cutting operation, the wear is even and the blade does not cut untrue. Hundreds of duplicate pieces can be cut without showing a variation of .005" in thickness.

Send for the Illustrated Booklet DEALERS WANTED!

WELLS MANUFACTURING CORP.
315 Seventh Ave., THREE RIVERS, MICHIGAN

The Sundstrand control valve or panel, shown in the illustration, provides rapid approach, feed, adjustable dwell and rapid return. A second or slower feed may be obtained, and operation of feed and rapid traverse sequence is controlled by adjustable dogs.

Jump feed or rapid traverse between intermittent cuts

may also be obtained by means of trip dogs.

The control valve consists of pilot, reversing and selector valves, all of which are operated from the low-pressure source. In the panel is also the relief valve for both high and low-pressure circuits.

The Sundstrand hydraulic circuit is a self-locking circuit which provides smooth uniform feed, shockless high speed traverses and prevents tool from jumping ahead at the com-

pletion of a cut or during an intermittent cut.

"Climb" cutting on a milling machine can also be done with this circuit, which proves that slides do not jump ahead as tools break through, thus illustrating to the best advantage the suitability of the Sundstrand circuit for all machine tool feeds.

THE UTILITY KEYSEATER—Bench and Floor Type

The South-Side Machine Company, 3761 Eiler St., St. Louis, Mo., has developed, for the benefit of concerns in the machine building and repair trades, the inexpensive Utility Bench and Floor Type Keyseater.

This is a hand-operated machine, rigidly built, and is claimed to handle work quickly and efficiently, comparable with any of the high-priced power-driven machines. It is compact, requiring only a minimum

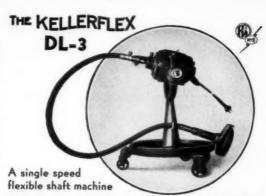
amount of space.

The Utility will cut keyways from 1/2 to 23/6 inches in bore as standard. If necessary, larger bores can be arranged. In length, keyways up to 7 inches, either straight or taper can be

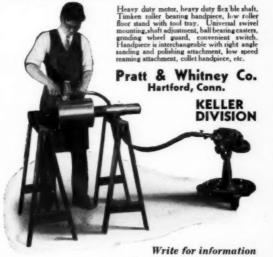
made. With the proper bars, the following cutters are standard on The Utility: With the $\frac{1}{2}$ " bar: $\frac{1}{8}$ " and $\frac{3}{16}$ " cutters; with the $\frac{3}{4}$ " bar: $\frac{3}{16}$ ", $\frac{3}{16}$ ", and $\frac{1}{2}$ " cutters. Cutters are also available in thirty-second sizes.

Further information will be mailed upon request.





BUILT FOR HEAVY DUTY



TWO NEW STANLEY TOOLS

The new Stanley Portable Unishear No. 16, and the Stanley Tool Room Grinder, here illustrated, are manufactured and marketed by The Stanley Electric Tool Divi-

sion, The Stanley Works, New Britain, Conn.

The Unishear No. 16 is a motor driven portable shear that cuts up to 16 gauge $(\frac{1}{16})$ hot rolled steel (other materials in proportion) at a speed up to 15 ft. per minute. It cuts straight lines, curves, angles, and notches with hair line accuracy, and turned up edges can be cut off close to the surface. Inside cuts can be made after punching a 2-inch hole in the material and slipping the yoke through the hole.

No. 16 Unishear is surprisingly light, easy to handle, and it is 100% safe. The pivoted handle permits using the machine in many positions and provides a comfortable grip for the operator. A double pole toggle switch is conveniently located in the handle. Blades are interchangeable and are easily removed for sharpening.



Some special features are: Patented Unishear cutting action; blades easily removed for sharpening; strong aluminum alloy housing and compact design gives great strength and minimum weight; powerful motor and steel worm, mounted on seal type ball bearing at front and bronze sleeve bearing at back; bronze worm gear, heavy eccentric shaft mounted on oversize ball bearings; rocker aligned between bronze guides; gear case sealed against oil leakage and entrance of dirt, encloses mechanism in continuous oil bath; heat treated alloy steel yoke with micrometer blade clearance adjustment.

Capacity, 16 gauge (1/18") hot rolled steel or galvanized iron—softer materials in proportion. Speed, as you feed—up to 15 ft. per minute. Minimum radius 1½". Length, 13½". Net weight, 10½ lbs. Universal type motor oper-



A Single Spindle Foctburt Sipp Sensitive Drill

Made in three sizes of single and multiple spindle models

More holes with this machine

Why? Because you can change speeds in two seconds or belts in ten seconds—because the automatic idlers keep the belt pulling to capacity at all times—because the full ball bearing equipment and accurate machining gives a smooth, fast cut.

Write for No. 650 Folders

The Foote-Burt Company, Cleveland, O.



ates on either D.C. or A.C., 60 cycles or less. Voltages

110, 220, or 250.

The new Stanley Tool Room Grinder, for relieving dies and punches, for correcting distortion from hardening, and for a wide variety of miscellaneous grinding operations, is

the latest development in this type of machinery. It is small, light, fast and powerful, and it is inexpensive. It will take care of a multitude of jobs in machine room, in tool and die rooms, and on pattern and model work.

Runs from light socket —3/8 H.P., 18,000 R.P.M. Used in tool post, draw-in collet or for free hand grinding. Handles wheels from ½" to 2" diameter, shaped grinding pencils of various forms, and metal-cutting bits for aluminum, white metal, type metal.

and brass.



INTERESTING BOOKLET PROMOTES STAINLESS STEEL

The beauty, the popularity, and the enduring radiance of Stainless Steel is interestingly presented in a new sevencolor booklet prepared by Joseph T. Ryerson & Son, Inc. This new booklet photographically presents dozens of stainless articles and shows Allegheny Stainless Steel applications in all lines of industry.

It demonstrates the increasing popularity of stainless steel for all types of products—also its use in equipment and production machinery where longer life and improved

processes are factors.

The Ryerson-Allegheny Stainless Steel Booklet is being sent upon request to present Stainless Steel users and to those who have a possible application for the steel. If you are using or are planning to use Stainless Steel and will write on your company letterhead explaining your interest, a copy of this booklet will be sent you by Joseph T. Ryerson & Son, Inc., Lock Box U, Chicago, Illinois.



Complete as above \$65.00

EXTERNAL or INTERNAL GRINDING on a Lathe, Shaper or Planer. Make your old Tool and Cutter Grinder a self contained unit, replace the spindle head with a Utility Grinder, also can be adapted to internal Grinding Machines.

MOTOR—Constant speed, ¼ H. P., heavy duty, Ball Bearing 3500 R. P. M. No metal contact between motor and bracket. Rubber insulation absorbs motor vibration.

GRINDING SPINDLE—Alloy steel, standard precision ball bearings, spindle adjustment automatic regardless of temperature.

E-Z SET BORING TOOL



\$13.50 to \$27.50 with shank and bit.

COMPACT, RIGID, Small body, large boring capacity. Adjustment actuated by a worm. Straight or taper shank. Adjustable to Jig and Fixture, Production or Maintenance work.

See your dealer or communicate direct with us.

Sold on a Money Back Guarantee

F. A. MAXWELL COMPANY BEDFORD, OHIO

23

with the curved section of highly polished plate glass where exposure takes place. After exposure it deposits the printed sheets within convenient reach of the operator.

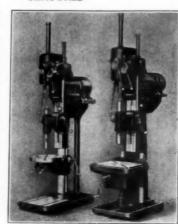
The variable speed rheostat controls the speed from 4" to 30" per minute to 12" to 60" sheets per minute at high speed. The machine comes with either three or four mercury vapor tubes to provide the necessary illumination, and each tube is securely mounted, independently wired and easily accessible.

Further information may be secured by writing directly to the manufacturers, the C. F. Pease Company, 813 North

Franklin Street, Chicago, Illinois.

UPRIGHT DRILLS INCORPORATE NEW FEATURES

The Cincinnati Bickford Tool Company has introduced a line of 21, 24 and 28-in. SUPER Service Upright Drills which involves marked improvements. The illustrations show the design of both round and box-column types. The 24 and 28-in, sizes provide 12 speeds in ranges from 60 to 1000 r.p.m. or 90 to 1500 r.p.m. and nine rates of power feed.



Speeds and feeds are each controlled by a convenient lever

fitted with direct reading plates.

Reversing motor application takes the place of former mechanical reversing clutches in tapping. A lever at the left of the head operates push buttons controlling the forward and reverse rotation and the stopping of the spindle. A standard constant speed motor, suitable for about 20



WHEN a wrench is specified as equipment — particularly when the equipment goes to sea — the wrench must be entirely fool - proof and rugged.

THE LOWELL BRIDGE BUILDERS WRENCH

is furnished as an emergency reversing lever on a well known Diesel Engine as shown in the illustration above. Once a LOWELL is on a shank or shaft it stays there until the work is done—all the operator does is pump. And it's STRONG—a two-foot LOWELL WRENCH will successfully resist a straight pull of over a ton!

Write Today for Catalog Showing Complete Line of LOWELL Heavy-Duty Wrenches

WORCESTER, MASSACHUSETTS, U.S.A.

reversals per min., is used in connection with a magnetic

reversing starter.

The spindle is mounted on anti-friction bearings. Spindle sleeves have been materially increased in diameter. The rack teeth are integral with the spindle sleeve. A spring bumper effectively cushions the spindle return. These design changes, in conjunction with heavier construction, serve to eliminate rack and pinion difficulties. The housing of the box column is one-piece construction. Anti-friction mountings are employed throughout and oiling is automatic.

Adaptability is provided to suit requirements in connection with multiple drill heads or gang-drill production.

For complete information write to The Cincinnati Bickford Tool Company, Oakley, Cincinnati, Ohio.

THE NEW JARVIS SPEEDWITCH

This latest highspeed flexible shaft unit of The Chas. L. Jarvis Co., is equipped with a 1/3 H.P. ball bearing electric motor, 18,000 R.P.M.

The motor is mounted in a combination bench and overhead suspended base. The flexible shaft, which is especially designed for high speed, is a larvis product.

The hand piece is ball bearing, equipped with precision

bearings for thrust as well as radial load, to be used with 1/4" collets. The Speedwitch is being marketed as an industrial unit.



a REVOLUTIONARY new screw and pipe extractor

-the RIDOID LonGriP



Removes tightest frozen screw and pipe ends that have heretofore defied all conventional types of extractors... will not slip, ream, bottom, spread or wedge broken ends...easy extraction of broken ends deep in hole... once driven in, straight-flute LonGriPs "stay put"—won't feed into or out of broken end, as with old-style extractors... the only extractor that permits drilling to a thin shell to relieve strains and then engages broken threaded ends their ENTIRE LENGTH, seizing them safely.

BROKEN ends have to come out with the new RIZELD LonGriP, because flutes are straight, not tapered. Grip firmly down entire length inserted. Turn extractor and out comes broken end. LonGriPs mean the end of your troubles extracting broken threaded ends.

See the RID LonGriP at your Jobber's or write for folder. Sets include extractor, drills and drill guides for each size broken screw end.

THE RIDGE TOOL CO., ELYRIA, OHIO



with profile shaped grinding wheels up to and including 2", suitable for mold, metal pattern and die work, also for cleaning welded joints.

Due to its extreme flexibility it can be used in hard-toget-at places.

For further information write to The Charles L. Jarvis Company, Gildersleeve, Conn.

NEW OLIVER No. 21 DRILL GRINDER

The New Oliver No. 21 Drill Grinder is the result of many years' effort to solve the problem of simply and accurately grinding small drills.

The greatest difficulty in grinding small drills is inserting them directly in the machine and getting the proper setting. This difficulty has been overcome in the Oliver No. 21 by setting the drill in a jig, which can be placed where the light is good and where an accurate setting is easily made: this iig is then



further adjustment.

The machine consists of a base containing the motor and supporting a grinding wheel bearing and a carriage. The carriage has a bearing which supports a graduated arc and holding fixtures.

ATLAS DRILL PRESS DOES 5 HOUR JOB IN 2 HOURS

SMALL INVESTMENT



DOUBLES PRODUCTION

The Reynolds Electric Company, prominent electrical product manufacturers of Chicago, find Atlas Drill Press equipment efficient and economical. Manufacturing steel switch parts, they are tapping between eighteen hundred and two thousand 9-36 threads per hour with an Atlas Model 70. The press is running full time, eight hours a day. Its purchase represented a very large saving, the price being only a fraction of other equipment considered. On this same Atlas, Reynolds is now doing in two hours a tap job that formerly required five hours on a regular tapping outfit.

Atlas Drill Presses are standing up under this and many other similar jobs and maintaining their accuracy. They will do the same in your plant. Made in four sizes, bench and floor models, Prices range from \$14.45 to \$39.45. See them at your jobbers or write direct for new 1936 catalog of LATHES and DRILLS.

ATLAS PRESS COMPANY

250 N. Pitcher St., Kalamazoo, Mich.
Complete display at Atlas Sales Co., 35 E. Wacker Dr., Chicago

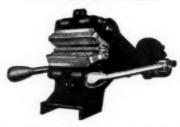
The jig is a pair of jaws in which the drill can be clamped. It is entirely independent of the machine, and a gauge is provided for properly setting the drill in the jig. After the drill is set, it is placed in the holding fixture and one lip is ground; the jig is then reversed for grinding the second lip. Means are provided to bring both lips exactly the same length.

Drills can be ground with various point angles from 80° to 180° and shoulder drills may be ground on the shoulder as well as on the point. The rated capacity of the machine is $\frac{3}{3}$ " to $\frac{1}{2}$ " drills. However, by means of a collet holder, drills from $\frac{3}{3}$ " to No. 57 may also be ground. The machine may also be arranged to grind left-hand drills, also the thick-web type of oil hole drills for crankshaft drilling.

Power is supplied by a 1/4 H.P. motor and drive is by a vee belt to the ball bearing wheel spindle.

The Oliver Instrument Company, Adrian, Michigan, will be glad to furnish further information upon request.

PORTABLE BELT LACER



The Safety Belt Lacer Company of Toledo, Ohio, has just recently introduced a portable belt lacer with jaws that only contact the hooks. It is claimed that this feature insures even firm pressure in lacing a belt, each hook being imbedded deeply even with the surface of the belt and with identical amount of pressure applied to each hook. It is further claimed that angle jaws give perfect vision to operator while lacing. Machine laces up to six inches in one operation and lacing may be started by using one handle, leaving other free to properly insert belt and hold it in exact position. The manufacturer will be glad to furnish further information upon written request.

KRW Hydraulic and Sensitive ARBOR PRESSES

New Improvements, Special Built-in Features and Lower Prices make them an outstanding value.

HE last word in convenience, efficiency and ease of operation. Built extra strong and well braced, with steel trusses electrically welded, these presses will with-tand strains that would cause presses of lighter and inferior construction to buckle or collapse.

Hand wheel for sensitive press operations has sliding handles which pull out to the ends for increased leverage. Work does not have to be changed from the work table as is the case with other make presses having a separate sensitive press unit mounted on the side or elsewhere.

The importance of this KRW feature as a time and labor saver can be appreciated. Also there is NO EXTRA CHARGE on a KRW Press. Work table can be raised easily with one band. A strictly one-man Press.

Write for special circular, just off the press, giving full details and specifications of all KRW Arbor Presses.



PRICES

F. O. B. Factory, Arcade, N. Y.

No. 37-35 ton Hydraulic and Sensitive Arbor Press (hand operated) \$128.00 No. 37B-35 ton Hydraulic and Sensitive Arbor Press (air-oil operated) 128.00 No. 37E-50 ton Hydraulic and Sensitive Arbor Press (hand operated) 150.00 (Can also be furnished in air-oil operated at same price) No. 37F-70 ton Hydraulic and Sensitive Arbor Press (hand oper, only) 275.00

Gauge and fittings, \$15.00 extra on all presses.

K. R. WILSON

10-16 Lock Street, Buffalo, N. Y., U.S. A. EXPORT DEPARTMENT WEST COAST BRANCH 90 West St., New York, N. Y. 722 Mateo St., Los Angeles

NEW MANN PRECISION SQUARE

A new Precision Square made of heat treated cast iron is being introduced by the Mann Instrument Company of Cambridge. Mass. It is by the heat treatment between the preliminary chining operations to relieve internal strain that exact mea-



surements are guaranteed.

The Precision Square measures $41/2 \times 41/2 \times 11/2$ inches with scraped faces which form right angles to within 0.0001" in 41/2".

QUICKWORK MOVES TO CHICAGO.

The Quickwork Company, makers of Rotary Shears, Power Hammers and other metal-working machinery, formerly of St. Marys, Ohio, are now located in their new plant at 900 N. Spaulding Ave., Chicago, Ill. In addition to the lines for which they have been so well known in the past, they are now building welded steel press frames, welded steel columns for power hammers and other welded, rolled steel assemblies.

A new combined catalog and reference book on Ideal motor and other maintenance equipment, also electrical supplies, has been issued by Ideal Commutator Dresser Co., Sycamore, Ill. The work has been completely revised because of improvements and additions to the line in the past five years. Special mention is given commutator and slip ring maintenance, although there is an abundance of general information in the sixty-eight pages, including tables and formula.

For Stacking and Storage of Boxes and Pans USE STACKRACKS



Write for circular.

For prices specify outside dimensions of boxes to be stacked.

approximate weight of contents.

Patents Pending

Saves Space, Time, and Labor

Store boxes and pans in an orderly manner - one on top of the other. Each stored unit is easily and quickly accessible as the top one...each stored unit can be moved, changed or replaced without disturbing any other.

The STACKRACK is ideal for use on assembly floor, in machine shop, under work bench, and for stockroom control. In fact, STACKRACKS can be used to advantage wherever you have a storage and stacking problem. STACKRACKS are made in single units. They are constructed of angle and formed steel parts, welded together. Each rack automatically locks securely in position on the rack underneath.



NEW VERTICAL THREE SPEED FLEXIBLE SHAFT MACHINE

The N. A. Strand & Company, 5001 North Lincoln Street, Chicago, have added a new type three speed Vertical Machine to their line of flexible shaft machines. Although there are only three standard sizes of 1/6, 1/4 and 1/3 horsepower, larger sizes may also be obtained. Speed combinations of the above standard size machines are as follow: 1700, 3000 and 5200 R.P.M., or 3400, 6000 and 10,400 R.P.M.

Each machine, besides being fully ball bearing, is mounted in a swivel bale and is provided with adjustable tie rods for suspending.



THE L-W MAGNETIC CHUCK



The L-W Chuck Company of Toledo, Ohio, in announcing their new L-W Magnetic Chuck, claim it to be of unusual quality with a maximum magnetic holding power. It is guaranteed to be thoroughly waterproof for either dry or wet grinding as well as being guaranteed for a long, useful life. Its connections operate on either ordinary 110 volt or 220 volt direct current line. The working surface of this new magnetic chuck is $6\frac{1}{2}$ wide by 18" long.



STANDARD

VERTICAL ANGLE PLATE GRINDER

For use on Planer, Boring Mill, etc.

Drawn Shell Motor. SKF Precision Ball Bearings, with special thrust bearing.

2, 3, 5, 7½ and 10 H. P. sizes, 1750 or 3400 R. P. M, For straight face or cup wheels.

Flat Pad (no feed), Vertical or Horizontal Feed, or both Feeds, as ordered.

WRITE FOR COMPLETE CATALOG

Illustrating:

GRINDERS: Tool Post, Angle Plate, Tool, Die, Disc, Snagging, etc. ¼ H. P. to 15 H. P.

BUFFERS & POLISHERS: Direct Driven and Adjustable Speed. 1/4 H. P. to 20 H. P.

DRILLS: Electric, Hand; also Portable Radial.

The Standard Electrical Tool Co. 1952 West 8th St., Estab. 1912 Cincinnati, Ohio



The UTILITY Bench KEYSEATER Floor Type

This inexpensive, compact hand operated Keyeapeter is designed to cut keyways with accuracy at a rapid pace. Keyways cut from ½ to 2.% bore as standard; or if desired larger bores can be arranged; and 7° in length, either straight or taper.

The Following Cutters Are Standard on THE UTILITY

With the ½" bar: ½" and ½6" Cutters. With the ¾" bar: ½6", ½", and ½6" Cutters. With the 1" bar: ½", ½6", ½", ½6" and ½° Cutters.

Cutters also in thirty-second sizes.

Write for Prices and General Information

SOUTH - SIDE MACHINE CO.
3761 Eiler Street St. Louis, Mo.

NEW EQUIPMENT TABLOIDS

The manufacturers will be pleased to send full information upon request

The Packer Machine Co., Meriden, Conn., has developed a new 14 wheel-head Continuous Polishing and Buffing machine. Work, either curved or flat surfaced, is carried under the wheels by a chain conveyor, which is operated intermittently by an indexing unit driven by a New Departure Transitory variable-speed unit of three horse-power rating. This machine is 42 feet long and has a total weight of about 6 tons.

Producto-Matic, a new machine built by the Producto Machine Co., Bridgeport, Conn., mills locating pads on automobile crankshafts preparatory to center turning their bearings on production lathes. A simplified transmission with pick-off gears provides for changing feeds and speeds. The estimated production of this machine is from 60 to 65 crankshafts a day.

The Udylite Company, Detroit, Mich., has developed a semi-automatic plating machine, in which each piece of work is subjected to identical plating conditions, such as plating time and current density. The machine can be set for plating work to various thicknesses.

The Madison-Kipp Corporation, Madison, Wis., has introduced a high production die-casting machine, "Model 7 Vertical." It is a special purpose equipment intended for the pressure die-casting of lead or zinc alloys when parts require inserts of other metals or materials. Ideally adaptable to the use of multiple cavity dies.

The Van Norman Machine Tool Co., Springfield, Mass., has recently developed a high-speed piston grinder, No. 101, which will turn and grind pistons of both the straight or cam type. Simplified operation and increased speed of this machine yields a high rate of output in a minimum amount of time.

VISE



For Drill Press. Often used on MILLER, SHAPER or PLANER.

Jaws 6', 9' and 12' Long

Flanged all around bottom for bolting down, with three slots at large end not shown.

Fig. 3. V-Jaw for Round Work

All Vises are drilled and tapped to take our Standard JIG ATTACHMENTS

ANY VISE WILL PAY

Send for Circulars

THE GRAHAM MFG. CO.

IFG. CO. W. Fig. 2

Fig. 2 Without Jig Attachments

Motorize with Steege Drives

Equip Your Lathes, Shapers, Millers, etc., with

Steege Drives

Easily \$40.00 up

Write for Catalog

W. L. Steege Machinery Co. 20 S. Clinton St., Chicago

New Equipment Tabloids-Continued

The Detroit Furnace Company of 826 Elizabeth St., Detroit, claim to have perfected a new furnace control which is now standard equipment on the company's new electric melting furnaces. Through a set of dials on the controls, the location of the furnace door and the rocking cycle can be easily pre-determined. There is also a set of controls which sets the rocking speed for the different alloys. As a result of this innovation in electric furnace controls, it is possible to make an exact duplication of previous successful melting cycles.

A specially designed Lift Truck for handling cable reels has been introduced by the Lewis-Shepard Company at 231 Walnut St., Watertown, Boston, Mass. Based upon the company's standard hydraulic mechanism and lift platform construction, it accommodates reels from 28" to 44" in width. The Lift Trucks are made in five sizes, with capacities from 2,700 pounds to 10,000 pounds with three lift heights. Complete information may be secured from the manufacturer.

The Michigan Tool Company at 7260 Six Mile Road, Detroit, Michigan, has just placed on the market a gear cutting machine for cutting internal gears by shaving. By means of a pot chuck which is fitted with adapters that can be varied it can accommodate a range of gear sizes. Full information will be sent by the manufacturer upon request.

All data that has been collected during the past five years concerning the properties and approved methods of fabricating Luken Nickel-Clad Steel has been gathered in a new booklet of twelve pages by the Lukens Steel Company of Coatesville, Pa.

A four-page folder extensively illustrated presents the line of cutting machines manufactured by DeWalt Products Corp., Lancaster, Pa. Included are DeWalt machines which cut both ferrous and non-ferrous metals with saw blades or abrasive wheels. The DeWalt band saw, joiner and mortiser are also featured.

38

OLIVER of ADRIAN Die Making Machines

-save 50 to 60% of the labor on all sawing, filing and lapping operations. Saw to the die outline from advantageous starting points, thereby eliminating unnecessary sawing.

No saws to braze or special parts to buy.

Machines available for all classes of work in materials up to 3⁸ thick and at a price within the reach of every shop.



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With Built-In Notcher and Coper

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Indispensable for structural, architectural, ornamental iron work and general maintenance and repair work of industrial plants.

CUTS Plates of any length and width; Flats; Rounds and Squares; Angles and Tees square and on mitre; Perfect cuts obtained.

PUNCHES Plates and Structural Shapes in webs and flanges; Full Floating Punch Head.

COPES and NOTCHES angles, etc.

Guaranteed Unbreakable Steel Plate Frame

Built in Eight Sizes

HENRY PELS & CO., Inc. 90 West Street, N.Y.

New Equipment Tabloids-Continued

A cut-tooth worm-gear speed reducer of a wide range of ratios and capacities with either a single or double reduction, has been developed by the Link-Belt Co., 2045 W. Hunting Park Ave., Philadelphia, Pa.

A grinding wheel dresser impregnated with extra coarse diamonds, especially suitable for larger and harder grades of grinding wheels employed on surface, cylindrical, and centerless grinding machines, has been developed by the Carboly Co., Inc., 2987 E. Jefferson Ave., Detroit, Mich.

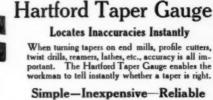
The Hisey-Wolf Machine Co., Cincinnati, Ohio, has recently introduced a portable motor-driven grinder for grinding the threads of worms. This equipment is available in one, three, and five horse-power sizes.

The Crown Rheostat & Supply Company of 1908 Maypole Ave., Chicago, have introduced a new Centrifugal Drying Machine for drying small parts. It has a steel plate bottom with welded side holding a 12" by 12" basket which is rotated by a 3/4 H.P. ball bearing motor mounted for vertical drive. The machine takes 33" by 30" floor space. Further information may be gained by addressing the manufacturer directly.

These controls can also be applied to existing furnaces built by the company in the 200 pound or larger sizes. For further information write the Detroit Furnace Company, 826 Elizabeth St., Detroit, Michigan.

The Sebastian Lathe Company of number one Culbert St., Cincinnati, Ohio, has perfected a motor driving unit for cone-head lathes. This unit can either be attached to the rear of any cone-head lathe or placed on the floor. The unit is available in any of the three sizes, ½ H.P., 1 H.P. or 2 H.P., revolving at 1200 R.P.M.





Any inaccuracy down to .001s can be instantly detected. Adjustable over a wide range—from No. 0 to No. 14 taper.

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We Also Build Machinery on a Contract Basis And Design and Develop Special Automatic Machinery

Gears and Cams Cut To Order

Hartford Special Machinery Co. 285 Homestead Ave., Hartford, Conn.



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ABRASIVE BAND GRINDER-

"Built Like A Machine Tool"

The Hormel-M Grinder is sturdily built with a supporting leg under the grinding table to eliminate vibration and tipping due to pressure on belt. Ball bearing throughout, equipped with Alemite lubrication, complete with grease gun. Write for illustrated folder on this and other styles and sizes.

HORMEL-M GRINDER

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Gem Drill Press Vises

No. 1 Vise



Price \$18.0

Made of Malleable Iron.

Tool steel jaws with "V" grooves and
accurately ground.

Length over all Width Height	12* 4½* 4*	Depth of jaws 2" Jaws open 3½" Weight

We also manufacture larger vises

Circular on request

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Two, Three and Fourway Valves

Foot Operated Lever Operated Also Solenoid Operated

It may be a simple matter to change a leather washer in an air valve to stop a bad leak, but it isn't the cost of the change that is important, it is the cost of the air lost during the weeks prior to the change. Further, this air loss and leather washer change in some makes of valves continues on year in and year out. Nicholson Valves are made of non-corrosive metals, are soap bubble tight, and remain so over periods as long as six years without maintenance of any kind.

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A Handy Walton Tap Extractor

Will forstall these unnecessary losses. Insert its flutes into the broken tap, twist the end—an apprentice can do it in a jiffy—and the tap backs out without injury to the threads.

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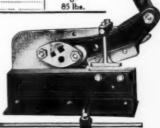
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MODEL 4	SIZE 6R	
Plates, any length or width up to	2°x½° 3½° 6°	

Body, Drop Forged Throughout

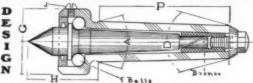
Complete line of hand and power operated shears, punches, bar cutters and bending machines.

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RIGID TRIPLE-LIFE CENTER



IT OFFERS:

Long Life & Short Overhang

Short Life & Long Overhang

Saves 1/3 on initial tool; 2/3 on subsequent Inserts.

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DRILLING MACHINES

SIZES

Stationary Head-14'-20'-21' Sliding Head - 24'-28'-32'-36'

These machines were formerly manufactured by the Rockford Machine Tool Company of Rockford, Illinois. Thousands of these machines have been installed and are giving universal satisfaction.

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Builders of drilling equipment for over twenty years.

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COMPLETE NGLE-IRON UNIT Capacity

2"x2"x1/4" angle iron Weight 225 pounds.

SPEED

Notches and Bends 2°x 2°x¼° Angle Iron in One Minute Flat.



BALL REARING PUNCH No. 20

Capacity, 1/2" thru 1/2" iron. Weight, 20 lbs. Will Also Drive Rivets.

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THE ONLY TOOL SALVAGE FIRM **AUTHORIZED BY THE FACTORY** TO SALVAGE

WELDON END MILLS

RENU INTO NEW

YOUR OLD WORN OUT MILLING CUTTERS, SAWS, END MILLS DRILLS AND REAMERS

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This dovetail designed head is particularly useful where a large offset is required. Body is solid steel, dovetailed hardened tool holder has 2½° offset. Tension gib and locking device takes strain of micrometer screw. Dial graduated in thousandths, 50 thousandths to a turn, insuring accurate adjustment in boring. Bar capacity is ¼-¾.

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BURKE Milling Machine

This milling machine is designed to speed up and economize the milling of work too small to be profitably handled on larger millers.

It is one of a line of five millers that are fast, accurate and dependable.

Either ball or plain bearing spindles

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For Light and Heavy Etching

With 24 Stages of Control.

The LUMA Master Etchtool fulfills every marking requirement that can be done by an electric Etching outfit.

A Production Tool with as many as 24 different stages or varieties of control for regulating the depth of marking, this tool can be used for extra light marking of machinest scales, micrometers and fine tools or can be used or extra heavy and deep marking of rough and unfinished iron, cast iron, forgings, steel plates, etc.

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Latest type of Hydraulic Operated Broaching Machine and Grinders.

We carry a large stock of spline and square broaches which on small orders saves you money.

Prompt service and quality has retained a large list of customers for 25 years.

The Taylor Machine Company 1919 E. 61st St., Cleveland, Ohio

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"SUPREME" FLEXIBLE BACK BAND SAWS



We manufacture "Supreme" Band Saws, for every cutting problem. We are also manufacturers of Supreme Super-Duty Shear Blades and machine Knives. Write for descriptive literature.

Certain territories open for responsible dealers.

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SMALL GEARS



ALSO MEDIUM SIZES IN ALL TYPES AND MATERIALS

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Acme Drill Jig Bushings are a standardized product, carried in stock for prompt delivery in over 6,700 standard items. They are completely finished and ready for use. The Bushings are made by the most exacting scientific methods, which insures long wear, accurate fit and absolute satisfaction. Special sizes made to order.

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For highest efficiency, greatest over-load capacity and maximum shock resistance use ABART Speed Reducers. Ratios 4-5/6 to 1 to 100 to 1. 1/20 to 98 h. p.

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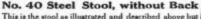
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Also supplied up to 36° high with two rows of stretchers.

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Also inquire about our low priced ½ h. p. grinder.

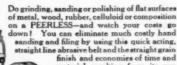
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This Chuck is unconditionally guaranteed to be of highest quality workmanthis and furnisher maximum magnetic holding power. Has connections to operate
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Guaranteed waterproof for wet or dry grinding and long life. Well designed
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Universal Puller

Pulls all Gears, Wheels, Pulleys, Pinions, Bushings regardless of distance from end

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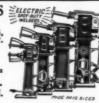
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Twoway Micrometer Adjustment Special Line For Small Automatics

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fits the Black & Decker Grinders, gives you a correct grinding of twist drills.

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Write for information and line of "Handy" bench and pedestal grinders.



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-AT ANY ANGLE-

-ACCURATELY GRADUATED(With Hardened and
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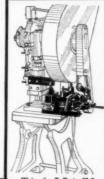
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No. 3-B, s. p. d., Brown x Snarpe No. 2, all plain, Cincinnati 12" Mfg.; Milw. No. 3-B s. p. d., d. o. Cincinnati No. 3-S pl., s. p. d. Punch press, d. c. grd., 79" between uprights. 5" str., wt. 38,000 lbs. Niagara No. 88 D d.c. Ohl d. c. grd. Shapers, G.& E., S. & M., Cin., Ohio, Snapers, G.& E., S. & M., Clin, Ohlo, American, Steptoe, Queen City, 12", 16", 18", 29", 24" and 26", S. & M., 26", S. d., p. d.; Cin, 24" m.d. g.b.; American 24" m. d., gear box. Turret lathes, W. & S. No. 2A univ. Turret lathes, Libby 18" geared head universal Gisholt univ.

head universal, Gisholt univ.

150 W. 18th St., New York, N. Y.

FOR SALE BY

merker C	ompany, me	-9	130 11. 1	om or h	SEM TOLK	LAN E.
D	C. MOTOR	RS	1 300 k. w	West. 600	V., D. C	Gen.,
Adi	Speed-230	Volt	conn.	to 433 h.	p. synch.	motor
H. P.	TYPE	SPEED	4600/2	300 v., 3	ph., 60 cy	1200
1 - 1500	West.	470 / 600	r. p. n	0.		
1-300	Cr. Wh.	200 / 400	175 k. w	. G. E., D	. C. Gen. 1	75 v.
1 - 250	El. Dy.	309/999		d interpole		
3- 120	G. E.	300 750		. E. Synch		
1- 100	West.	365 600		h., 60 cy.,		
3- 80	Diehl	500/1100	1	A. C. MC		
1- 60	G. E.	400/1050	1			
2- 50	West.	225/ 600		Synch.		
1- 40	West.	300/ 900	Н. Р.	TYPE	VOLTS	SPEED
1- 35	West.	500/1500	1-2850	G. E.	2300/4150	
1- 35	Cr. Wh.	800/1600	1- 675	Al. Ch.	2200/ 550	
1- 25	West.	400/1200	1- 600	G. E.	2200/ 550	
3- 25	West.	650/2200	1 - 260	Al, Ch,	2200/ 440	
1- 20	West.	650/1300	1- 125	West.	2300	900
2- 20	West.	375/1500	1- 50	G. E.	440/220	1200
20- 20	G. E.	650/1950	1- 35	G. E.	440/220	1200
1- 20	West.	500/1500		SLIP	RING	
1- 20	G. E.	500/1500	1-1200	West.	2200	360
2- 15	El. Dy.	300/ 900	1- 600	G. E.	2300/550	257
1- 15	West.	600/1200	1- 600	G. E.	2300/440	705
6- 15	West.	400/1600	1-450/3	60 West.	2200	375/700
1-10/14	El. Dy.	300/1200	1- 400	West.	2300	514
30- 10	West.	500/1500	1- 400	West.	550	505
20- 10	G. E.	600/1800	1- 300	G. E.	550	575
20- 10	U. E.	600/1000	1- 250	F. Morse	2200	1200
MOT	OR GEN. S	ETS	1- 250	West.	2300/440	700
	West. D. C.		2- 200	West.	220/440	900
	710 h. p., 8 p		1- 200	G. E.	220/440	900
	500/2300 v. 12		1- 150	G. E.	440	1750
3 ph., 90 c		oo se pe mes	SOU	IRREL (
500 k = G	E., D.C. Gen	250/275 v	1- 200	Cr. Wh.	2300/220	580
	inter pole, 72		1- 250	West.	2300/440	580
	to 700 h. p. G		1- 150	G. E.	220/440	900
	ch. Motor, 3		1- 150	West.	220/440	720
gan, Gyt	2222/440	berri an ches	1 100	THE COL.	220/440	120

720 r. p. m., 2200/440 v. 1- 150 West. 220/440 580 Above is Only Partial Listing. We Specialize in All Electrical Equipment, Motors, Pumps, Generators.

FOR SALE BY

The O'Brien Machinery Co., 113 N. Third St., Philadelphia, Pa.

Boring mill, 30" Rogers, vert., hd. Column facer, 14" Espen-Lucas.

Grinder, No. 55 Heald. Grinder, No. 2 Van Norman Pistor. Grinder, 10"x52" Landis, self contained, plain.

Hammer, 800 lb. Erie, steam forging. Hammer, 1100 lb. NBP, steam forg. Hammer, 2000 lb. Chambersburg double frame steam. Lathe, 30"x10' Greaves-Klusman, belt drive.

Lathes, 18"x8' Bradford, mtr. dr. Lathe, 24"-40"x22' McCabe, belt.

Lathe, 24"x12' Reed-Prentice, s.p.d. Lathe, 66"x38' Bement, motor drive. Miller, No. 3 K. & T., univ. table 55"x15", range 34"x12"x19", Miller, No. 14 Rockford plain, belt

drive, table 9"x38\frac{1}{2}" Miller, No. 4 Cincinnati vertical, single pulley drive.

Pipe machines, 2, 4, 6, 8 and 12" belt and motor drive. Punch, beam, type 1G Clev., 24" bms. Punch, No. 3 Southwark 4x4", mtr. Shapers, 14, 16, 20 & 24" various makes Shear, 8' Niagara, 15" gap, 3-16" cap.

FOR SALE BY

Bennett Machinery Co.,

Automatics, No. 23 New Brit, chuck. No. 34 New Britain chucking No. 55 and No. 53 National Acme. Boring mill, 48" Colburn.

Bolt cutter, 2" Acme double head.

Bolt cutter, 3" Acme double head, Sensitive drills, 3, 4 and 6 spindles, Allen, 7" and 12" overhand. 4 spindle Barnes, 224", heavy duty, 12 spdle. Pratt & Whitney No. 12. Radial drills, 5' Cinci.-Bick., s. p. d.

Radial drills, o' Cinci.-Bick., s. p. u.
4' Cinci.-Bickford motor on arm.
4' American, s. p. d.
34' and 3' Cinci.-Bickford s. p. d.
24' Fosdick, s. p. d.
Gear cutter, 60' Brown & S. spur.
36'' Fellows No. 6, gear shaper.

6" Gleason Straight Bevel Gear Generator. Grinders, No. 348 Covel-Hanchett

48" face. No. 11 B. & S. 6x32, self.cont. 16"x96" Norton plain. No. 55 Heald Cylinder.

No. 2 Oakley univ. tool & cutter. No. 2 Norton univ. tool & cutter.

No. 2 Ohio univ. tool & cut. m. d. Hammer, 300 lb. Beaudry, m. d. Keyseater, No. 3 Mitts & Merrill. Lathes, 12"x6' Seneca Falls, q.c.g., co. atnes, 17 % Seneca Falls.q.c.g., co. Mo. 3 Cincinnatipl., grd, hd., s. p.d. 14"x8" Monarch q. c. g., cone, 14"x8" Manerican geared hd., m. d. 18"x8" American geared hd., m. d. 18"x8" Pratt & Whitney, cone t. a. 18"x8" Loge & S. q. c. c. g., cone, 19"x16" LeBlond t. a., cone.

20"x8' Lodge & S., q. c. g., cone. 20"x8' Hendey t. a., cone. 24"x12' Putnam, q. c. g., cone. 24"xx12' Le Blond grd. hd., s. p. d. 26/48"x14' McCabe dble. spindle.

26"x14' Pond, q. c. g., t, a., cone. 36"x19' N. B. P. grd, hd., m. d. 36"x32' LeBlond, q. c. g., 2 car.

30 Church St., New York, N. Y.

26/48"x18' McCabe double spin.

28',48''XIB McCabe double spin. 30''x40' Pond q. c. g., cone. Lathes, turret, No. 4 W. & L. (3). 18' Libby t. a. 21'' & 24'' Steinle, m. d. (3). Millers, univ., No. 1 B. & S., cone. No. 2 Cincinnati, cone.

No. 2A Hendey, m. d. No. 3 LeBlond, cone.

Millers, plain.

No. 2 Kempsmith, s. p. d.

No. 2B heavy, B. & S., s. p. d.

No. 3B B. & S., s. p. d.

No. 4G LeBlond, s. p. d. No. 5 Cincinnati, s. p. d. Millers, vert., No. 4 B & No. 3 Becker No. 14 Garvin, table 20x48. No. 33 Kempsmith prod. 50" feed. Pipe mche., 2" Bignall & K., m. d. 6" Williams Rapiduction, m. d.

8", 12", 18" Saunders.
Presses, No. 5 Bliss "Stiles".
No. 1245 Maxams o. b. i. double action cam draw. No. 44 Adriance o. b. i. double.

action cam draw. 200 ton Niles carwheel, 48" Planers, 17"x4' Whitcomb, m. d. 24"x6' Cincinnati, m. d.

36x42x12' Cincinnati. 48x36x16' Pond.

48x38x16 'Pend. Rolls bending, 8'x4' Scully. Slotter, 18' Newton, equals new, Sparing shears, 10'x5/16'' Ohl. 10'x3/16'' Ohl, m. d. 6'x16' gauge Loy & Nawrath, 36''x16' Niagara, m. d.

Saws, 6" Peerless univ. Shaping, m.d. Shapers, 16" G. & E., cone, 16" Cincinnati, m. d. 20" G. & E., m. d. 20" Smith & Mills, cone. 20" Rockford, m. d. 34" Stockbridge, m. d.

FOR SALE BY

Imperial Metal Products Co. 811 Ionia Ave., N. W., Grand Rapids, Mich.

SURPLUS SCREW MACHINE. Gridley automatic screw machine, 1\(\frac{1}{2}\)", style G, 4 spindle, motor driven, serial number 8300A. Used only in our plant, cheap for cash.

FOR SALE BY

International Machinery Co., 3178 Bellevue Ave., Detroit, Mich.

MILLS

No. 12 Rockford univ. complete. No. 22B Milwaukee vertical. No. 3 Cincinnati univ. comp., cone. No. 3 Cincinnati plain, s. p. d. GRINDERS

Nos. 1,2,3 Brown & Sharpe univ. No. 11 Brown & S. plain, s. p. d. No. 2 Diamond surface, m. d. 84" Diamond face m. d. No. 70 Heald internal.

DRILL No. 2B Edlund three spindle, power

feed. Two-spindle Leland & Gifford.

One and two spindle No. 2 Colburn

Ing.-Rand air compressor, 880 cu.ft. Gleason spiral finishers. No. 2 Consolid, punch presses (3). Nos. 4 and 6 Brown & Sharpe hand

screw machines No. 6 Warner & Swasey power feed to cross slide and turret.

18x8 Hendey lathes. No. 3A Warner & Swasey. 14" Pratt & W. vert., b. b. spindle. Rivett & Heald internals.

No. 383 Barnes all geared.

12 Natco multiple. No. 30 Natco multiple, round head.

MISCELLANEOUS No. 4 Warner & Swasey universal 16-No.81 Bliss bench punch presses. No. 2A Warner & S. 3 jaw chuck.

8 ton General flexible press, m. d. P-4 Farracute punch press.
3/16" Schuster wire straightener, cut-off, m. d. 75 k. w. Federal butt welder, 440 v.

Gibbs seam welder.

FOR SALE BY

Ott Machinery Sales, Inc., Automatics, B. & S. Nos. 0, 2, 19;

Fay 14"x19": Acme Nos. 52 & 54: Gridley, 4 spindle 1\frac{1}{2}", 1\frac{1}{2}" and 2\frac{1}{2}": New Britain No. 12A, 23A, 24, 542 and 652.

Drills, h.s., b. b. Allen, Avey, Leland & Gifford 4-spindle No. 2.
Drill, radial, Cininnati-Bickford 3',
Prentice 4'.

Elec. h. s. furnace, Hoskins 12x8x16". Engraving machines, Keller, No. E4, E5, BG482 and BG 724.

Gear shapers. Fellows Nos. 6, 61, 7, 712 and 75 high speed.

Gear generators, Gleason 8" mfg. st. bevel; Gleason 15" spiral bevel, roughers and finishers.

Grinders, Brown & S. No. 10 s.p. d.; No. 2 B. & S., univ. & surface; Cin'ti No. 3 univ. 12x48"; Norton pl. 6x22", 10x50", 14"x72"; Norton crank pin No. B-81, 14"x36" and 48"; Norton crank pin type No. 80, 16"x72".

Lathes, Monarch 14"x6' q.c.; Flather 16"x6': Hamilton cone 16/28x10': 546 Second Ave., Detroit, Mich.

Hamilton g.h. 16"x9' and 18"x16'. Haminton g.n. 16 x3 and 16 x16.
Lathes, turret, Acme No. 2 & 3§"x
36" g.h.; J. & L. 2"x24" & 3"x36";
Warner & Swasey Nos. 2, 4 & 6.
Milling meths., B. & S. No. 1½ univ.;
Cleveland No.2 univ.; Cin'ti plain

No. 2 high power; LeBlond No. 4

plain cone; Kempsmith Nos 12 & 33 Mfg.; Model B Becker vert. Planers, Cincinnati 28x26x8′ 1-head: Cin'ti 60″x80″x20′ 3-heads, m. d.; Gray 48″x48″x10′ 2 heads.

Press brake, 12'x10ga.Loy & Nawr. Press brake, 12 x 10 ga. Loy & Nawr. Presses. Ferracute P. 3, 4 & 5, & D G 53; Bliss, s. s., s. c. No. 48, 724, 794 & 514; Toledo, No. 599; 10" stroke; Bliss d. c. Toggle No. 405 B, 407A, 408 B, & 412; Adriance toggle No. 14, 7 & 14" strokes; Ferracute Stoll DCSS 54" bu. 6" shaft; 12" str.; Stoll DCSS 54" bu. 5\frac{1}{2}" shaft; Stoll DCSS 48" bu. 4\frac{1}{2}" shaft; Lucas 75 ton horiz.; Metalwood 30 ton hyd.

Slotter, Bement 68" geared. Upsetters, Ajax3#", 4", 5" and 7".

FOR SALE BY

Ohio Machinery & Supply Co., Boring mill, R. & K. horiz. 2½" bar. Hack saw, Racine 6x6 cap. Lathe, 18x6 S. Boye & E. q. c. Lathe, 14"x6 Flather. std. change. Lathe, 16"x10" LeBlond, std. change. Turret lathes, Acme and Fox.

Complete stock of Motors, Air compressors, Woodworking machines, etc.
Your inquiries solicited—We buy, sell or exchange.

FOR SALE BY

Scott-Bansbach Machinery Co., 4607 West 20th St., Chicago,	m.
Miller, Wisconsin hand, on pedestal, 12"x4"x8\dday" 1	25.
	50.
Miller, No. 2H B. & S. plain, cone type, with vise, c/s and arbors 4	00.
	100.
Miller, No. 5, B. & S. plain, cone drive capacity 48x12x18	50.
	75.
	00.
Motor, 20 h. p. Fairbanks, slip ring, 220, 60, 3, 360 to 720 r. p. m	50.
Motor, 25 h.p. Wagner, 220 volts, 60 cycle, 3 phase, 1140 r. p. m., with	
compensator	00.
	50.
	50.
Planer, 72x72x12 Gray, 4 heads	00.
	45.
Press, No. 4 Greenard with ratchet, floor type, adjustable table	85.
	50,
Press, No. 20 Bliss o. b. i. 24" stroke, 28 ton, 2300 lbs	50.
Press, No. 21 Bliss o. b. i., 2" stroke, 37 ton, 4200 lbs	50.
Press, No. 75 Cons. gap frame, comb. grd. 2" stroke' 65 ton. 11000 lbs. 70	00.
Press, No. 2 solid back, 14" stroke, 25 ton, 1500 lbs	90.
Press, No. 51 Toledo arch, 24" stroke, 56 ton, 5300 lbs	50.
Punch, Kneeland, 10" throat, shears 5"x1" flats	00.
Riveter, Grant, spinner, No. 80-A, horn table &" capacity	75.
Riveter, No. 14 B., High speed hammer, " capacity, no ctrsft	50.
Riveter, No. 3 A., H. D., High speed hammer, & cap., with motor 20	90.
Riveter, No. 3 A, H. D. High speed hammer, cap. \ ', belt driven 15	50.
Riveter, No. 4A, High speed hammer, "capacity, no ctrsft	90.
Riveter No. 5 A, High speed hammer, cap. 1", motor shelf	75.
Saw, Peerless, 6"x6" High Speed, hack, belt drive	50.
Saw, No.2 Klem, band, for metal cutting, belt drive 36	90.
Saw, Napier, model B, band, for metal cutting, belt drive	00.
Scleroscope, Shore complete with stand and blocks, model C	25.
Shear, 30" Bertsch, 16 gauge, 12" gap, foot power.	75.
Shear, 10" Niagara circle, No. 20 gauge, cuts 58" dia, circle	10.
	25.
Separator, National, oil, 11 quart capacity	50.
Separator, Curtis, No. 150, capacity & bushel	35.
	.90
Shaper, 12" Gould & Eberhardt, single crank vise and countershaft 13	15.
	50.
Shaper, 24" Walcott, H. D., back geared crank, vise and c/s 46	10.
Tapper, No. 1 Garvin Automatic, capacity &" iron, & steel	5.
Tapper, R. & S., P capacity, horizontal, on pedestal	5.
Threader, 1" Acme bolt and pipe, belt drive	25.
	50.
Screw machine, No. 2 Foster friction head without cross slide	5.
	10.
Turret lathe, 24x10" Milholland, for chuck and bar work	10.
Vertical attachment for No. 2 Brown & Sharpe miller	00.
Welder, butt. Toledo, 8 KW., capacity \ round 15	0.

FOR SALE BY

H. F. Wolnick Machinery Sales,

Phone Lawndale 1777, . . . Automatics, Cleveland, Gridley, Acme.

Drill presses, 1 to 8 spindles, Drills, Baker & Foote-Burt, h. d. Grinders, cylindrical, all sizes, Lathes, 12" to 42"x6" to 26' bed. Lathes, Lo-swing Fitchburg. 21st & Marshall Blvd., Chicago Mills, Nos. 1 to 4B R. & S. and Cincinnati g. h. & s. p. d. Press. No. 57-S Toledo. Hand screw machines, Nos. 1 to 5 W. & S. and B. & O. 18

W. & S. and B. & O. Turret lathes, J. & L. 2" and 3".

FOR SALE BY

Davis Machinery Co., St. Clair & Washington Sts., Toledo, Ohio

Davis Machinery Co., 5x. Can Drill, 3° Bickford, radial, s. p. d., t. a. Gear hobber, No. 3 Barber-C. (2), Grinder, No. 3 Wilmarth & M. surf. Grinder, No. 14 P.&W vert. surf.b.b. Keyseater, 3A Muts & Merrill. Lathe, 18° x7 Lehman, q. c. g. Lathe, 18° x7 Lehman, q. c. g. Lathe, 28° x18° Pitsbugth, g. c. c. p. Mill, No. 58 hy, duty B. & S. s. p. d. Mill, No. 58 hy, duty B. & S. s. p. d. Mill, No. 2 Kempsmith, plain. Washington Joseph, 18:e60, Olino Mill, No. 2 Cin. hi, power pl., s. p.d. Mill, No. 4 Cin. hi, power pl., c. p. Mill, No. 1 B. & S. vertical, c. p. Nibbler, No. 1 Campbell, 6" throat. Press, No. 2 Consolidated, o. b. i. Screw machines. No. 6 Warner & S. Shaper, 20; 24" Sleptoe crank, b. g. Shaper, 18" Potter & Johnston, univ. Tappers, No. 2 & 2X Garvin, vert. Threader, 1" Landis bolt, Laudis hd.

FOR SALE BY

Wm. C. Johnson & Sons Machinery Co., 1211-1223 Hadley Street. St. Louis, Mo.

Air compressors, belted and motor. Boltthreaders, 14" Landis. Boltthreader, 2" National. Boring mills, 36", 42", 54" & 60". Boring mills, 36-44 Niles, side head

motor driven.

Rulidozers, No. 3, No. 4 and No. 8,

Drills, radial, 3', 4', 5' and 6'.

Grinder 12"x86" Landis.

Grinder Hydrol hole

Lathe, geared head 16"x7" P. & W.

Lathe, American, 20"x14'.

Lathe, 14x6, 18x8 Monarch,
Lathe, 28x16 Bridgeford.
Lathe, Lodge & Shipley, 24"x16'.
Lathe, Gisholt, 36" motor driven.
Miller, Ingersoll slab, 27"x33"x14'.
Miller, No. 3 Hendey universal.
Motors—electric, all sizes.
Pipe machines, 4', 8', 12" & 16".
Pipen archines, 4', 8', 12" & 16".
Pianer, Gray60", 48"x10'.
Shapers, 16, 18, 20, 24 and 32".
Wheel presses, 48" & 60".

FOR SALE BY

Reliance Machinery Sales Company

1405 Brighton Place, N. S.

Air compressor, 8"x8" Bury.
Automatics, No. 53 Natl. Acme, (5).
Brake, No. 205 Chicago, 10"x3/16"

Brake, No. 205 Chicago, 10'x3/16", motor 3-60-220. Bulldozer, No. 9 Williams-White; 24" stroke, 48" die space, weight

24° Stoke, 45° die space, wegat about 70,000 lbs.
Car wheel borer, 42", hub fac, att, Die sinker, Keller BG-724, m. d. Drill, 3 spindle, 38" Barnes.
Drill, 4 spill, Colburn No. 4.
Drill & tap., No. 314 Baker, cap. 3".
Drill, radial, 4" Carlton, s. p. d. Lathe, 48" x30" Betts B., a. c., m. d.

Pittsburgh, Pa.
Miller, No. 28 Rockford, cone.
Miller, No. 28 Si Miwaukee, double
over arm, single pulley.
Miller, vert., No. 5 C. Becker.
Miller and driller, No. 2 Knight.
Planer, 36", 18" D. & H., openside,
Press, S. S., No. 86 Cons. grd., 6" str.
Press, Po. 3 Bliss dbl. cr. grd., 36"
bet. uprights, 4" shaft.
Press, Peckins dbl. cr., 24" bet. hsg.
Punch, L. & A., 1" thru 1", 34" thrt.
Shaper, 36" G. & E., b., g. crank.
Shears, alligator, cap. 1§ & 3" sq.
Shear, rol., No. 8 Quickwork, 12 ga.

FOR SALE BY

Segal Machinery Co.,

Brake, 5' D. & K., 14 ga., power. Castellating mch., No. 1 Craftsman. Drill, 4' Bickford, s. p. d., gear box. Grinder, No. 60 Heald internal, cyl. Lathe, 20x10 Monarch, q. c. g., Sciew mche., N. 50" Niles, vertical Boring Mill, two heads on cross rail.

810 W. Lake St., Chicago, Ill. Lathe, 16x6 Hendey, q. c. g., t. a. Lathe, 28x14 Bridgeport, tap. att. Miller, No. 1‡ Cincinnati, plain. Planer, 24"x24"x6' Bement, b. d. Screw mche., No. 4 W. & S., g. f. h.

FOR SALE BY

Wm. W. Meyer Blower Co.

1045 W. Washington Blvd...

Chicago, Ill.

ROTARY POSITIVE AND CENTRIFUGAL BLOWERS

Connersville-Roots, Wilbraham Green, Spencer, Gen. Elec., Eclipse. New-Rebuilt-Used. Inquiries Given Prompt Attention. Special-20x18 Connersville, Heavy Duty, 100 h. p.

FOR SALE BY

Chas. L. Molitor Machinery Co., 120-124 S. Clinton St., Chicago, Ill.

LATHES

14"16' Hendey, taper draw sp. 4", 4", 1" Hardinge screw cutting, 18", 20", 24", spinning, 24"x12' American,

14"x6' Rockford taper draw. att. 14"x6' Monarch. 16"x6' Lodge & Shipley, tap. att.

16"x6' Sundstrand, tap. draw. att.

16" high speed, Ohio, m. d. 16" Whipp, back geared

No. 3 Kempsmith universal.

No. 3B Becker-Brainard universal, No. 14 Becker-Brainard universal, No. 4 Oesterlein rapid production.

Leland-Gifford, 4-spindle. Barnes hi-spd., 3 sp., pwr. & hd. fd. Barnes, 24", 3 sp., b. g., pwr. fd.

Edlund, 3 sp., pwr. & hd., m. d. SCREW MACHINES.

No. 4 Warner & S. univ. & plain. No. 4 W. & S. open hex. turret. No. 3 W. & S. Fox turret & plain. No. 1B Foster chuck and bar feed. No. 6 Brown & Sharpe.

Disc grinder, 24" Diamond, d. c. mtr. dr., 14" cup wheels. Buffing lathe, 3 h. p., Cincinnati, Gear cutter, No. 2, 26 B. & S. Surface grinder, Nos. 2 & 3.W. &W. Balancing wheel, 42" x5' Rockford.

16"x6' LeBlond, taper att. 16"x6' American. 16"x8' Cincinnati.

16"x8" Cincinnat. 16"x8" Bradford, taper att, 16"x8" Pratt & Whitney, tap. att, 18"x8" Reed-Prentice, grd, head. 20"x17" Oliver, taper attachment. 18"x8" Reed Prentice automatic.

SHAPERS 16" Stockbridge. 26" Niles-Bement, b. g.

MILLING MACHINES No.O. Y. B. & S. inclinable div. hd.

No. 3 Becker, No. 3 Bristol vertical, 8" Pratt & Whitney automatic (2). Whitney, Burke, Chicago, U. S.

britz PRESSES. Edlund, 2 spindle.
k hd. fd.
Leiand-Gifford, single spindle.
No. 216 Baker, No. 5 taper.

No. 7 Foster, 21" capacity. No. 7 Foster, pwr. cross & lg.fd.

No. 3 Foster. Turner, 4 spindle, rotary drill

MISCELLANEOUS.

Bolt cutter, Acme, geometric. Radials, 4' American, gr. & sens. Arch press, No. 3-A Walsh. Arch press, 36" Toledo. Arbor press, 5 h. p., m. d. Die slotting machine, Garvin No. 3.

FOR SALE BY

The E. L. Essley Machinery Co.

Telephone Lincoln 6320 831 Rees St., Chicago

Boring bar, No. 1 Lucas, 3" spdl. Boring bar, Cleveland, 23" spindle. Drill, radial, 5" Cincinnati-Bickford. Lathe, 18"x8" Monarch, motor in leg. Lathe, 20"x18" Monarch, s. p. d. Lathe, 30"x16" Monarch, s. p. d.

Press, No. 31-B Bliss, toggle draw. Press, No. 27-D Bits, toggle draw. Press, No. 22 Bits, roll feed. Saw, 6"x6" Peerless Universal. Shaper, 20" American, auto-oiled. Shear, Nia. No. 407-A ring & circle. Wheel press, N. B. P., 400 ton.

FOR SALE BY

C. H. Waters Machinery Co.

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Punch Presses No. 73½ Bits, tie rod const., 6* str. No. 65 Consolidated, 8* stroke. No. 5 American Can Sol. Back, 2* str. No. 3 Loshbough-J., o. b. i., 2½ str. No. 2 Walsh, o. b. i., 2½ str. Drilling Machines

4 Spindle Prentice, ball bearing. 3 Spindle No. 2 Avey ball bearing. 3 Spindle Allen ball bearing, 12" o. h.

2 Spindle No. 2 Avey, ball bearing. 2 Sp. Aveymatic, power feed, b. b. 3¹ Amer. Radial, s. p. dr., taping att. 22^a Cinc., sliding bd., bk. grd. tap. a.t. Baker high-spd. heavy duty, cap. 21/2"

Milling Machines
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No. 2A B. & S. univ s.p.dr. tuityequipt. No. 2 Rockford Plain, s. p. d. Turret Lathes & Auto. Brown & Sharpe Auto. Screw Mche., Nos. 2, 0, 00, late aerials. No. 4 & 7 Warner & Swasey burret. No. 3 Foster: No. 2 Bardon & Oliver.

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No. 2 Oakley Tool & Cut., Pwr. Fd. No. 6 Gardner Disc. Miscellaneous

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W.; Allen; Sippa.
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Lathe, 16*x6' Walcott q. c. g., t. a.
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Miller, No. 4 Burke hand, pwr, long f. Miller, No. 4 Burke hand, pwr. long f. Miller, No. 25 Becker plain.

Miller, No. U B. & S. plain, rack feed, Millers, No. I Kempamith univ., equip, Millers, No. 1 U. S., No. 6 Wh't y hd. Miller, No. 2 Rock d univ., a. p. d. Miller, No. 2 Rock d plain, a. p. d. Miller, No. 2 Garvin duplex. Press, No. 73 W Blins. Pres., No. 15 Excelsior foot. Press, 10 ton Metalwood hyd. forcing. Punch & S., No. 10½ Badger comb. Saw, 6³46° H. & R. band, Scleroscopes, Model "C" & "D"Shore Screw mche., No. 1 B. & S. wire feed.
Screw mche., No. 2 P. & W. hand.
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Shaper, 15* Hendey friction.

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